



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBT18625-002**  
**Job Sheet 202174**



**Part No:** RBT18625-002

**Job Qty:** 1 pcs

**Part Name:** Transmission Adapter



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/21/19

**Job Tracking No:**

**Due Date:** 12/2/19

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** DWG RBT18625 Rev 11 IPP Rev. A 19.10.02 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off       |
|-------|-------------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|----------------|
|       |                               |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |                |
| 100   | Purchasing                    | 1 pcs | 12/2/19    | 12/2/19  | 0.00      | 0.00    | Purchasing - 1         |           | DP NOV 04 2019 |
|       |                               |       |            |          |           |         | Purchasing - 2         |           |                |
|       |                               |       |            |          |           |         | Purchasing - 3         |           |                |
| 110   | Packaging 2-1 - Receive - B4B | 1 pcs | 12/2/19    | 12/2/19  | 0.00      | 0.00    | Packaging 2 - 1 - B4B  |           | DP NOV 04 2019 |
|       |                               |       |            |          |           |         | Packaging 2 - 2 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 3 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 5 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 4 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 6 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 7 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 8 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 9 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 10 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 11 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 12 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 13 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 14 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 15 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 16 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 17 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 18 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 19 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 20 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 21 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 22 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 23 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 24 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 25 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 26 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 27 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 28 - B4B |           |                |



**Container No:** S229276



**Part:** RBT18625-002

**Job No:** 202174

**Serial No/Batch:** S229276

**Revision:** 11

**Inspector:**

**Exp Date:**

**Instructions:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 11/04/19

Plex 10/21/19 3:37 PM dart.lussier.patrick

|     |                             |       |         |           |                        |                |
|-----|-----------------------------|-------|---------|-----------|------------------------|----------------|
|     |                             |       |         |           | Packaging 2 - 29 - B4B |                |
|     |                             |       |         |           | Packaging 2 - 30 - B4B |                |
|     |                             |       |         |           | Packaging 2 - 31 - B4B |                |
|     |                             |       |         |           | Packaging 2 - 32 - B4B |                |
|     |                             |       |         |           | Packaging 2 - 33 - B4B |                |
|     |                             |       |         |           | Packaging 2 - 34 - B4B |                |
|     |                             |       |         |           | Packaging 2 - 35 - B4B |                |
|     |                             |       |         |           | Packaging 2 - 36 - B4B |                |
| 120 | QC 6                        | 1 pcs | 12/2/19 | 0.00 0.00 | QC 6 - 9               | DAS            |
|     |                             |       |         |           | QC 6 - 68              | NOV 05 2019 68 |
|     |                             |       |         |           | QC 6 - 61              | 9-89           |
|     |                             |       |         |           | QC 6 - 40              |                |
|     |                             |       |         |           | QC 6 - 81              |                |
| 121 | Small Fab - 2 - B4B         | 1 pcs | 12/2/19 | 0.00 0.20 | Small Fab - 1 - B4B    |                |
|     |                             |       |         |           | Small Fab - 2 - B4B    |                |
|     |                             |       |         |           | Small Fab - 3 - B4B    |                |
|     |                             |       |         |           | Small Fab - 4 - B4B    |                |
|     |                             |       |         |           | Small Fab - 5 - B4B    |                |
|     |                             |       |         |           | Small Fab - 6 - B4B    |                |
|     |                             |       |         |           | Small Fab - 7 - B4B    |                |
|     |                             |       |         |           | Small Fab - 8 - B4B    |                |
| 122 | QC 5                        | 1 pcs | 12/2/19 | 0.00 0.00 | QC 5 - 10              |                |
|     |                             |       |         |           | QC 5 - 12              |                |
|     |                             |       |         |           | QC 5 - 17              |                |
|     |                             |       |         |           | QC 5 - 18              |                |
|     |                             |       |         |           | QC 5 - 19              |                |
|     |                             |       |         |           | QC 5 - 22              |                |
|     |                             |       |         |           | QC 5 - 24              |                |
|     |                             |       |         |           | QC 5 - 3               |                |
|     |                             |       |         |           | QC 5 - 43              |                |
|     |                             |       |         |           | QC 5 - 49              |                |
|     |                             |       |         |           | QC 5 - 51              |                |
|     |                             |       |         |           | QC 5 - 58              |                |
|     |                             |       |         |           | QC 5 - 68              |                |
|     |                             |       |         |           | QC 5 - 9               |                |
|     |                             |       |         |           | QC 5 - 50              |                |
|     |                             |       |         |           | QC 5 - 30              |                |
|     |                             |       |         |           | QC 5 - 40              |                |
|     |                             |       |         |           | QC 5 - 61              |                |
|     |                             |       |         |           | QC 5 - 81              |                |
| 130 | Packaging 3-1 - Stock - B4B | 1 pcs | 12/2/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 2 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 3 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 4 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 5 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 6 - B4B  |                |
|     |                             |       |         |           | Packaging 3 - 7 - B4B  | DAS            |
|     |                             |       |         |           | Packaging 3 - 8 - B4B  | 28             |
|     |                             |       |         |           | Packaging 3 - 9 - B4B  | 9-89           |
|     |                             |       |         |           | Packaging 3 - 10 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 11 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 12 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 13 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 14 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 15 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 16 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 17 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 18 - B4B |                |
|     |                             |       |         |           | Packaging 3 - 19 - B4B |                |

|     |            |       |         |                        |                 |
|-----|------------|-------|---------|------------------------|-----------------|
|     |            |       |         | Packaging 3 - 20 - B4B |                 |
|     |            |       |         | Packaging 3 - 21 - B4B |                 |
|     |            |       |         | Packaging 3 - 22 - B4B |                 |
|     |            |       |         | Packaging 3 - 23 - B4B |                 |
|     |            |       |         | Packaging 3 - 24 - B4B |                 |
|     |            |       |         | Packaging 3 - 25 - B4B |                 |
|     |            |       |         | Packaging 3 - 26 - B4B |                 |
|     |            |       |         | Packaging 3 - 27 - B4B |                 |
|     |            |       |         | Packaging 3 - 28 - B4B |                 |
|     |            |       |         | Packaging 3 - 29 - B4B |                 |
|     |            |       |         | Packaging 3 - 30 - B4B |                 |
|     |            |       |         | Packaging 3 - 31 - B4B |                 |
|     |            |       |         | Packaging 3 - 32 - B4B |                 |
|     |            |       |         | Packaging 3 - 33 - B4B |                 |
|     |            |       |         | Packaging 3 - 34 - B4B |                 |
|     |            |       |         | Packaging 3 - 35 - B4B |                 |
|     |            |       |         | Packaging 3 - 36 - B4B |                 |
| 140 | QC 21 - FG | 1 pcs | 12/2/19 | 0.00 0.00              | QC 21 - FG - 21 |
|     |            |       |         |                        | QC 21 - FG - 70 |
|     |            |       |         |                        | QC 21 - SA - 53 |

DAS  
21  
2019

NOV 19 2019

GA074

Part Op 100 - (Purchasing - Issue P/O: HB044637) MANUFACTURE RBT18625-2 AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

121 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG sheet 5. 3-Rivet placard

122 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: \_\_\_\_\_

140 - QC21- Final Inspection - Work Order Release

x1 Rlu 21oct 2019

## Job BOM

| Part / Item   | Component Name       | Quantity | Operation      | Container |
|---------------|----------------------|----------|----------------|-----------|
| RBT18625-002P | Transmission Adapter | 1 (1 ea) | 100-Purchasing | 5229275   |

## Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | RBT18625-002P  | 1        | 0         | 0         |

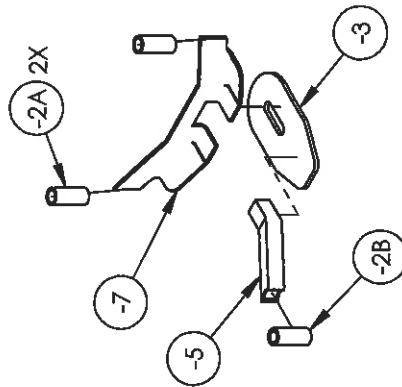
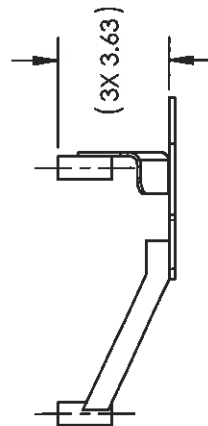
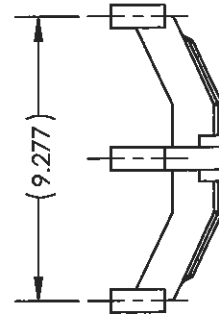
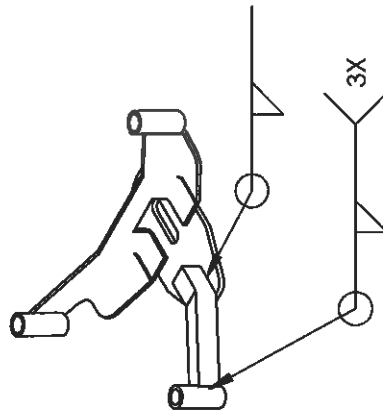
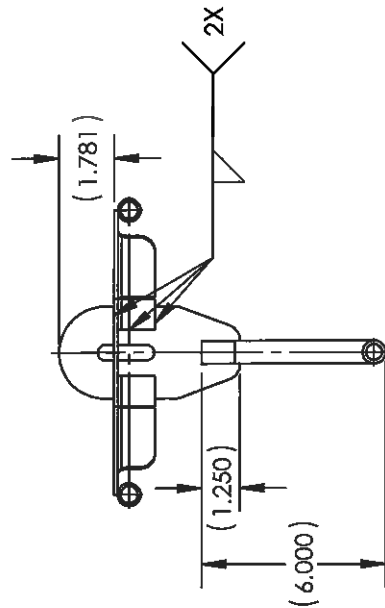
## Part Specifications

Specifications could not be found.

Plex 10/21/19 3:37 PM dart.lussier.patrick

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| REVISIONS |         |                                           |                 |
|-----------|---------|-------------------------------------------|-----------------|
| REV       | ECR     | DESCRIPTION                               |                 |
| 11        | 15-0361 | -2 CH'D DRAWING TO SHEET METAL TOLERANCE. |                 |
|           |         |                                           | DATE 11/16/2015 |
|           |         |                                           | INITIAL RJC     |
|           |         |                                           | APPROVED JAG    |



NOTE:  
USE WELD FIXTURE RBT18625-2F TO POSITION FOR  
WELDING.

|                          |                            |
|--------------------------|----------------------------|
| <b>DART</b><br>AEROSPACE |                            |
| TITLE                    | MD-500 ENGINE LIFT         |
| DWG NO.                  | RBT18625-2                 |
| REV                      | 11                         |
| MATL                     | UNLESS OTHERWISE SPECIFIED |
| HEAT                     | DIMENSIONS ARE IN INCHES   |
| TREAT                    | XXX ± .010 FRACTIONS ± 1/8 |
| FINISH                   | .XX ± .03 ANGLES ± 1°      |
| SPEC                     | X ± .1 SURFACES = 125      |
| DRAWN BY:                | COLE                       |
| CHECKED:                 | DUERFELDT                  |
| OPPS APPR:               | ANDERSON                   |
| QA APPR:                 | LINDSAY                    |
| APPROVED:                | GILBERT                    |
| SCALE                    | 1:6                        |
| DATE                     | 8/11/2004                  |
| SHEET                    | 6 OF 74                    |

②  
TRANSMISSION ADAPTER



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **POHB044837**



**Supplier:** MEM001-VC  
Metec Metal Technology Inc.  
20 Terry Fox Drive PO Box 781  
Vankleek Hill  
ON  
K0B 1R0 Canada  
Phone: 613 678 3957  
Fax: 613 678 3956

**Attention:** Walz, Shigi

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044837

**PO Date:** 10/21/19

**Due Date:** 12/2/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pynt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

## **Items**

| Line Item           | Job    | Part          | Drawing         | Supplier Part No | Item No | Description                | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD)  | Extended Price |
|---------------------|--------|---------------|-----------------|------------------|---------|----------------------------|--------|---------|----------|----------------|-------------------|---------|-------------------|----------------|
| 1                   | 202174 | RBT18625-002P | RBT18625 REV.11 |                  |         | Transmission Adapter       | Firmed | -       | 12/2/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$779.00/Ea       | \$779.00       |
| 2                   | 202181 | RBT18625-008P | RBT18625 REV.11 |                  |         | Transmission Adapter Tube  | Firmed | -       | 12/2/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$474.00/Ea       | \$474.00       |
| 3                   | 202175 | RBT18625-010P | RBT18625 REV.11 |                  |         | Transmission Adapter Pivot | Firmed | -       | 12/2/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$249.00/Ea       | \$249.00       |
| 4                   | 202176 | RBT18625-015P | RBT18625 REV.11 |                  |         | Tie-Rod Assembly           | Firmed | -       | 12/2/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$464.00/Ea       | \$464.00       |
| 5                   | 202179 | RBT18625-016P | RBT18625 REV.11 |                  |         | LH Bushing Assembly        | Firmed | -       | 12/2/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$267.00/Ea       | \$267.00       |
| 6                   | 202180 | RBT18625-018P | RBT18625 REV.11 |                  |         | RH Bushing Assembly        | Firmed | -       | 12/2/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$266.00/Ea       | \$266.00       |
| <b>Grand Total:</b> |        |               |                 |                  |         |                            |        |         |          |                |                   |         | <b>\$2,499.00</b> |                |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**PURCHASE ORDER**  
**POHB044837**



**Order Notes**

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Procurement Quality Clauses**

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, likely belonging to Patrick Lussier, located at the end of the Order Notes section.

Plex 10/31/19 12:02 PM dart.lussier.patrick

**METAL TECHNOLOGY INC.**

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3958

**Packing List**

**Bill** Dart Aerospace Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**Ship** Dart Aerospace Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**Shipment No:** 26052  
**Shipment Date:** 30-Oct-2019  
**Ship Via:** Pick up at METEC  
**Order Number:** 4331  
**Order Date:** 10/24/2019

**Customer Code:** DART  
**Phone:** (613) 632-9577  
**PO Number:** POHB044837  
**Terms:** Net 60 Days

| Quantity |      |         |     |          |      | Description                                                | Revision | Job Number |
|----------|------|---------|-----|----------|------|------------------------------------------------------------|----------|------------|
| Item     | Open | Shipped | B/O | Canceled | Unit |                                                            |          |            |
| 1        | 1    | 1       | 0   | 0        | EA   | DART-RBT18625-2P RBT18625-002P TRANSMISSION ADAPTER        | 11       | 4331-01    |
| 2        | 1    | 1       | 0   | 0        | EA   | DART-RBT18625-8P RBT18625-008P TRANSMISSION ADAPTER TUBE   | 11       | 4331-02    |
| 3        | 1    | 1       | 0   | 0        | EA   | DART-RBT18625-10P RBT18625-010P TRANSMISSION ADAPTER PIVOT | 11       | 4331-03    |
| 4        | 1    | 1       | 0   | 0        | EA   | DART-RBT18625-15P RBT18625-015P TIE-ROD ASSEMBLY           | 11       | 4331-04    |
| 5        | 1    | 1       | 0   | 0        | EA   | DART-RBT18625-16P RBT18625-016P LH BUSHING ASSEMBLY        | 11       | 4331-05    |

DART AEROSPACE LTD.

NOV 01 2019

RECEIVED

| <u>Item</u> | <u>Quantity</u> |                |            |                 |             | <u>Description</u>                                  | <u>Revision</u> | <u>Job Number</u> |
|-------------|-----------------|----------------|------------|-----------------|-------------|-----------------------------------------------------|-----------------|-------------------|
|             | <u>Open</u>     | <u>Shipped</u> | <u>B/O</u> | <u>Canceled</u> | <u>Unit</u> |                                                     |                 |                   |
| 6           | 1               | 1              | 0          | 0               | EA          | DART-RBT18625-18P RBT18625-018P RH BUSHING ASSEMBLY | 11              | 4331-06           |

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By  
Dart Aerospace Ltd.

Page 2 of 2





20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0  
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 [metec@metec.ca](mailto:metec@metec.ca)

## CERTIFICATE OF CONFORMITY

**SOLD TO:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

**SHIPPED TO:**

same

| Quantity | Part Number       | Part Name                                      | Dwg<br>Rev.# | P.O. Number |
|----------|-------------------|------------------------------------------------|--------------|-------------|
| 1        | DART-RBT18625-2P  | RBT18625-002P<br>TRANSMISSION ADAPTER          | 11           | HB044837    |
| 1        | DART-RBT18625-8P  | RBT18625-008P<br>TRANSMISSION ADAPTER TUBE     | 11           | HB044837    |
| 1        | DART-RBT18625-10P | RBT18625-010P<br>TRANSMISSION ADAPTER<br>PIVOT | 11           | HB044837    |
| 1        | DART-RBT18625-15P | RBT18625-015P TIE-ROD<br>ASSEMBLY              | 11           | HB044837    |
| 1        | DART-RBT18625-16P | RBT18625-016P LH BUSHING<br>ASSEMBLY           | 11           | HB044837    |
| 1        | DART-RBT18625-18P | RBT18625-018P RH BUSHING<br>ASSEMBLY           | 11           | HB044837    |

DAS  
68  
9-89

**MATERIAL:** supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

*METEC Metal Technology Inc.*

A handwritten signature in black ink, appearing to read 'E. Dewar'.

Eric Dewar

Vankleek Hill, October 30, 2019